



Teledyne Continental Motors, Inc.

CONTINENTAL
0-470 K,L,R,S
LOWER END PARTS

0470-K,L,R,S	Quantity Required	Unit
Major Gasket Set (Non Intake Hose)	1	each
Intake Hoses	10	each
Intake Hose Clamp	16	each
Crankshaft Seal	1	each
Hydraulic Valve Lifter	6	each
Hydraulic Valve Lifter	6	each
Camshaft Bolts	4	each
Main Bearing Set Std. Phase 2 Case	1*	each
Main Bearing Set M010 Phase 2 Case	1*	each
Main Bearing Set Std. Phase 3 Case	1*	each
Main Bearing Set M010 Phase 3 Case	1*	each
Connecting Rod Bearing Std. Use A36121	12*	each
Connecting Rod Bearing M010 Use A36121	12*	each
Connecting Rod Bearing Std.	12*	each
Connecting Rod Bearing M010	12*	each
Connecting Rod Bolts 7/16	12	each
Connecting Rod Nuts 7/16	12	each
Connecting Rod Bolts 3/8	12	each
Connecting Rod Nuts 3/8	1	each



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Lower End Parts

0470-K,L,R,S		Quantity Required	Unit
Connecting Rod Cotter Pins		12	each
Connecting Rod Bushing		6	each
Rocker Arm Bushing		24	each
Crankshaft Gear Bolts		6	each
Crankcase Through Bolt Kit 470 K&L		1	each
Crankcase Through Bolt Kit 470 R&S		1	each
Cylinder Base Nuts		12	each
Cylinder Base Nuts		36	each
Crankcase Needle Bearing		1	each
Oil Pump Plunger Kit		1	each
Vernatherm		1	each
Vernatherm		1	each
Crank Counterweight Bushings	K&L engines	8	each
Counterweight Bushings	K&L engines	16	each
Crank Counterweight Bushings	R&S engines	8	each
Counterweight Bushings	R&S engines	4	each
Counterweight Pins	K&L engines	8	each
Counterweight Pins	R&S engines	2	each
Counterweight Pins	R&S engines	2	each
Camshaft Kit		1	each



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Lower End Parts

0470-K,L,R,S	Quantity Required	Unit
Double Clamps	2	each
Bearing	1	each
Bearing	1	each
Bearing	1	each
Snap Ring	1	each
Snap Ring	1	each
Key	2	each
Spring (Check size and compatibility)	1	each
Spring (Check size and compatibility)	1	each
Lock Tab	1	each
Piston Pin	6	each
Exhaust Nuts	24	each
Exhaust Gasket	6	each
Quick Drain	1	each
*As Required		