



CONTINENTAL
IO520 A,D,E,F,J,K,L
LOWER END PARTS

IO520-A,D,E,F,J,K,L	Quantity Required	Unit
Major Gasket Set (No Intake Hoses)	1	each
Intake Hoses	10	each
Intake Hose Clamp	16	each
Crankshaft Seal	1	each
Hydraulic Valve Lifter	6	each
Hydraulic Valve Lifter	6	each
Camshaft Kit Includes Lifter	1	each
Camshaft Bolts	4	each
Main Bearing Set Std. Phase 2 Case	1 *	each
Main Bearing Set M010 Phase 2 Case	1 *	each
Main Bearing Set Std. Phase 3 Case	1 *	each
Main Bearing Set M010 Phase 3 Case	1 *	each
Connecting Rod Bearing Std.	12 *	each
Connecting Rod Bearing M010	12 *	each
Connecting Rod Bolts 7/16	12	each
Connecting Rod Nuts 7/16	12	each
Connecting Rod Cotter Pins	12	each
Connecting Rod Bushing	6	each
Rocker Arm Bushing	24	each
Crankshaft Gear Bolts	6	each
Crankcase Through Bolt Kit	1	each
Cylinder Base Nuts	12	each
Cylinder Base Nuts	36	each
Crankcase Needle Bearing	1	each
Fuel Pump Coupling	1	each
Vernatherm	1	each



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IO520 A,D,E,F,J,K,L
LOWER END PARTS

IO520-A,D,E,F,J,K,L	Quantity Required	Unit
Vernatherm	1	each
Crank Counterweight Bushings	8	each
Counterweight Bushings	16	each
Counterweight Pins	4	each
Counterweight Pins	2	each
Counterweight Pins	2	each
Counterweight Snap Rings	16	each
Counterweight Plates	16	each
Double Clamps	2	each
Piston Pins	6	each
Exhaust Gaskets	6	each
Exhaust Nuts	24	each
Bearing	1	each
Bearing	1	each
Bearing	1	each
Snap Ring	1	each
Snap Ring	1	each
Key	2	each
Spring (Check Size and Compatibility)	1	each
Spring (Check Size and Compatibility)	1	each
Lock Tab	1	each
Quick Drain	1	each
*As Required		