



CONTINENTAL

IO520 B,BA,C,M

LOWER END PARTS

IO520-B,BA,C,M	Quantity Required	Unit
Major Gasket Set (No Intake Hoses)	1	each
Major Gasket Set Supplement (B only)	1	each
Intake Hoses	10	each
Intake Hose Clamp	16	each
Crankshaft Seal	1	each
Hydraulic Valve Lifter	6	each
Hydraulic Valve Lifter	6	each
Camshaft Kit Includes Lifters	1	each
Camshaft Bolts	4	each
Main Bearing Set Std. Phase 3 Case	1 *	each
Main Bearing Set M010 Phase 3 Case	1 *	each
Connecting Rod Bearing Std.	12 *	each
Connecting Rod Bearing M010	12 *	each
Connecting Rod Bolts 7/16	12	each
Connecting Rod Nuts 7/16	12	each
Connecting Rod Cotter Pins	12	each
Connecting Rod Bushing	6	each
Rocker Arm Bushing	24	each
Crankshaft Gear Bolts	6	each
Alternator Face Gear Lock Tabs	2	each
Alternator Face Gear Bolts	4	each
Crankcase Through Bolt Kit	1	each
Crankcase Through Bolt Kit	1	each
Crankcase Through Bolt Kit	1	each



CONTINENTAL

IO520 B,BA,C,M

LOWER END PARTS

IO520-B,BA,C,M	Quantity	Unit
	Required	
Crankcase Through Bolt Kit	1	each
Crankcase Needle Bearing	1	each
Cylinder Base Nuts	12	each
Cylinder Base Nuts	36	each
Fuel Pump Drive Coupling	1	each
Oil Pump Plunger Kit	1	each
Oil Cooler Baffle (C Engine)	1	each
Oil Cooler Baffle (B/BA/M Engine)	1	each
Felt (B/BA Engine)	1	each
Vernatherm	1	each
Counterweight Pins (B/C/M Engines)	2	each
Counterweight Pins (ALL Engines)	2	each
Counterweight Pins (B/C/M Engines)	4	each
Counterweight Pins (B/A Engines)	6	each
Counterweight Snap Rings	16	each
Counterweight Plates	16	each
Counterweight Bushings	16	each
Crank Counterweight Bushings	8	each
Piston Pins	6	each
Exhaust Gaskets	6	each
Double Clamps	2	each
Bearing	1	each
Bearing	1	each
Bearing	1	each



CONTINENTAL

IO520 B,BA,C,M

LOWER END PARTS

IO520-B,BA,C,M	Quantity Required	Unit
Bearing	1	each
Key	1	each
Snap Ring	1	each
Snap Ring	1	each
Spring (Check size and compatibility)	1	each
Quick Drain	1	each
*As required		