



**CONTINENTAL**  
**IO550 D,E,F,L**  
**LOWER END PARTS**

<b>IO550-D,E,F,L</b>	<b>Quantity Required</b>	<b>Units</b>
<b>Major Gasket Set ( No Intake Hoses)</b>	1	each
<b>Intake Hoses</b>	10	each
<b>Intake Hose Clamp</b>	16	each
<b>Crankshaft Seal</b>	1	each
<b>Hydraulic Valve Lifter</b>	6	each
<b>Hydraulic Valve Lifter</b>	6	each
<b>Camshaft Kit Includes Lifter</b>	1	each
<b>Camshaft Bolts</b>	4	each
<b>Main Bearing Set Std. Phase 3 Case</b>	1 *	each
<b>Main Bearing Set M010 Phase 3 Case</b>	1 *	each
<b>Connecting Rod Bearing Std.</b>	12 *	each
<b>Connecting Rod Bearing M010</b>	12 *	each
<b>Connecting Rod Bolts</b>	12	each
<b>Connecting Rod Nuts</b>	12	each
<b>Connecting Rod Bushing</b>	6	each
<b>Rocker Arm Bushing</b>	24	each
<b>Crankshaft Gear Bolts</b>	6	each



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<b>IO550-D,E,F,L</b>	<b>Quantity Required</b>	<b>Units</b>
<b>Crankcase Through Bolt Kit</b>	1 *	each
<b>Crankcase Through Bolt Kit</b>	1 *	each
<b>Crankcase Through Bolt Kit</b>	1 *	each
<b>Crankcase Through Bolt Kit</b>	1 *	each
<b>Crankcase Through Bolt Kit</b>	1 *	each
<b>Crankcase Needle Bearing</b>	1	each
<b>Cylinder Base Nuts</b>	12	each
<b>Cylinder Base Nuts</b>	36	each
<b>Fuel Pump Coupling</b>	1	each
<b>Oil Pump Plunger Kit</b>	1	each
<b>Vernatherm</b>	1	each
<b>Vernatherm</b>	1	each
<b>Crank Counterweight Bushing</b>	8	each
<b>Counterweight Bushings</b>	16	each
<b>Counterweight Pins</b>	4	each
<b>Counterweight Pins</b>	2	each
<b>Couterweight Pins</b>	2	each
<b>Counterweight Snap Rings</b>	16	each
<b>Counterweight Plates</b>	16	each
<b>Double Clamps</b>	2	each
<b>Piston Pins</b>	6	each
<b>Exhaust Gaskets</b>	6	each



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**LOWER END PARTS**

IO550-D,E,F,L	Quantity Required	Units
Exhaust Nuts	24	each
Bearing	1	each
Bearing	1	each
Bearing	1	each
Snap Ring	1	each
Snap Ring	1	each
Key	2	each
Spring (Check size and compatibility)	1	each
Spring (Check size and compatibility)	1	each
Lock Tab	1	each
Quick Drain	1	each
* As Required		