



CONTINENTAL
TSIO520 B,D,E,J,K,L,N,U
LOWER END PARTS

TSIO520-B,D,E,J,K,L,N,U	Quantity Required	Unit
Major Gasket Set (No Intake Hoses)	1	each
Intake Hoses	10	each
Intake Hose Clamp	8	each
Crankshaft Seal	1	each
Hydraulic Valve Lifter	6	each
Hydraulic Valve Lifter	6	each
Camshaft Kit Includes Lifters	1	each
Camshaft Bolts	4	each
Main Bearing Set Std. Phase 3 Case	1 *	each
Main Bearing Set M010 Phase 3 Case	1 *	each
Connecting Rod Bearing Std.	12 *	each
Connecting Rod Bearing M010	12 *	each
Connecting Rod Bolts 7/16	12 *	each
Connecting Rod Nuts 7/16	12	each
Connecting Rod Cotter Pins	12	each
Connecting Rod Bushing	6	each
Rocker Arm Bushing	24	each
Crankshaft Gear Bolts	6	each
Alternator Face Gear Lock Tabs	2	each
Alternator Face Gear Bolts	4	each
Crankcase Through Bolt Kit	1	each
Crankcase Needle Bearing	1	each
Cylinder Base Nuts	12	each
Cylinder Base Nuts	36	each

* As Required