

LYCOMING

A Textron Company

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320 A Series

LOWER END PARTS

320 A Series	Quantity Required	Unit
Major Gasket Set (No Intake Hoses)	1	each
Intake Hoses	4	each
Intake Hose Clamp	8	each
Quick Drain	1	each
Oil Relief Ball	1	each
Oil Relief Spring	1	each
Hydraulic Valve Lifter	8	each
Tappet Body (Call for overhaul availability)	8	each
Camshaft	1	each
Camshaft Kit Includes Tappet Bodies	1	each
Main Bearings	8 *	each
Main Bearings	2 *	each
Main Bearings	4 *	each
Main Bearings	8 *	each
Connecting Rod Bearing	8 *	each
Connecting Rod Bolts	8 **	each
Connecting Rod Nuts	8 **	each
Connecting Rod Bushing	4	each

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LOWER END PARTS

320 A Series	Quantity Required	Unit
Rocker Arm Bushing	8	each
Crankshaft Gear Bolt	1	each
Cylinder Base Nuts	16	each
Cylinder Base Nuts	18	each
Cylinder Drain Back Hose	4	each
Cylinder Drain Back Hose Clamp	8	each
Oil Pump Gear Kit	1	each
Oil Pump Housing	1	each
Oil Pump Drive Shaft	1	each
Tach Shaft	1	each
Fuel Pump OHC	1	each
Oil Filter Adapter	1	each
Temp Control Valve	1	each
Castle Nuts	3	each
Piston Pins	4	each
Exhaust Gaskets	4	each
Exhaust Nuts	8	each
* Verify Bearing Application and Size		
** Verify Correct Rod to Bolt Compatibility		