

LYCOMING

A Textron Company

LYCOMING

320 E Series

LOWER END PARTS

320 E Series	Quantity Required	Unit
Major Gasket Set (No Intake Hoses)	1	each
Intake Hoses	4	each
Intake Hose Clamp	8	each
Crankshaft Seal	1	each
Oil Relief Ball	1	each
Oil Relief Spring	1	each
Hydraulic Valve Lifter	8	each
Tappet Body	8	each
Camshaft	1	each
Camshaft Kit Includes Tappet Bodies	1	each
Main Bearings	8 *	each
Main Bearings	2 *	each
Main Bearings	4 *	each
Main Bearings	8 *	each
Connecting Rod Bearing	8 *	each
Connecting Rod Bolts	8 **	each
Connecting Rod Nuts	8 **	each
Connecting Rod Bushing	4	each
Rocker Arm Bushing	8	each
Crankshaft Gear Bolt	1	each

LYCOMING

A Textron Company

LYCOMING

320 E Series

LOWER END PARTS

320 E Series	Quantity Required	Unit
Cylinder Base Nuts	16	each
Cylinder Base Nuts	16	each
Cylinder Drain Back Hose	4	each
Cylinder Drain Back Hose Clamp	8	each
Oil Pump Gear Kit	1	each
Oil Pump Housing	1	each
Oil Pump Drive Shaft	1	each
Tach Shaft	1	each
Fuel Pump OHC	1	each
Oil Filter Adapter	1	each
Temp Control Valve	1	each
* Verify Bearing Application and Size		
** Verify Correct Rod to Bolt Compatibility		