

# **LYCOMING**

A Textron Company

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320 E Series

### **LOWER END PARTS**

<b>320 E Series</b>	<b>Quantity Required</b>	<b>Unit</b>
<b>Major Gasket Set ( No Intake Hoses)</b>	1	each
<b>Intake Hoses</b>	4	each
<b>Intake Hose Clamp</b>	8	each
<b>Crankshaft Seal</b>	1	each
<b>Oil Relief Ball</b>	1	each
<b>Oil Relief Spring</b>	1	each
<b>Hydraulic Valve Lifter</b>	8	each
<b>Tappet Body</b>	8	each
<b>Camshaft</b>	1	each
<b>Camshaft Kit Includes Tappet Bodies</b>	1	each
<b>Main Bearings</b>	8 *	each
<b>Main Bearings</b>	2 *	each
<b>Main Bearings</b>	4 *	each
<b>Main Bearings</b>	8 *	each
<b>Connecting Rod Bearing</b>	8 *	each
<b>Connecting Rod Bolts</b>	8 **	each
<b>Connecting Rod Nuts</b>	8 **	each
<b>Connecting Rod Bushing</b>	4	each
<b>Rocker Arm Bushing</b>	8	each
<b>Crankshaft Gear Bolt</b>	1	each

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<b>320 E Series</b>	<b>Quantity Required</b>	<b>Unit</b>
<b>Cylinder Base Nuts</b>	16	each
<b>Cylinder Base Nuts</b>	16	each
<b>Cylinder Drain Back Hose</b>	4	each
<b>Cylinder Drain Back Hose Clamp</b>	8	each
<b>Oil Pump Gear Kit</b>	1	each
<b>Oil Pump Housing</b>	1	each
<b>Oil Pump Drive Shaft</b>	1	each
<b>Tach Shaft</b>	1	each
<b>Fuel Pump OHC</b>	1	each
<b>Oil Filter Adapter</b>	1	each
<b>Temp Control Valve</b>	1	each
* Verify Bearing Application and Size		
** Verify Correct Rod to Bolt Compatibility		