

LYCOMING

A Textron Company

LYCOMING

320 H Series

LOWER END PARTS

| 320 H Series | Quantity Required | Unit |
|--|------------------------------|-------------|
| Major Gasket Set (No Intake Hoses) | 1 | each |
| Intake Hoses | 4 | each |
| Intake Hose Clamp | 4 | each |
| Intake Hose Clamp | 4 | each |
| Quick Drain | 1 | each |
| Oil Relief Ball | 1 | each |
| Oil Relief Spring | 1 | each |
| Hydraulic Valve Lifter | 8* | each |
| Camshaft | 1 | each |
| Camshaft Bolts | 4 | each |
| Main Bearings | 8 * | each |
| Connecting Rod Bearing | 8 * | each |
| Connecting Rod Bolts | 8 ** | each |
| Connecting Rod Nuts | 8 ** | each |
| Connecting Rod Bushing | 4 | each |
| Crankshaft Gear Bolt | 2 | each |
| Cylinder Base Nuts | 16 | each |
| Cylinder Base Nuts | 18 | each |

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| 320 H Series | Quantity Required | Unit |
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| Cylinder Drain Back Hose | 4 | each |
| Cylinder Drain Back Hose Clamp | 8 | each |
| Tach Shaft | 1 | each |
| Temp Control Valve | 1 | each |
| Nuts | 3 | each |
| Baffle | 1 | each |
| Rocker Arm | 8 | each |
| Rocker Fulcrum | 8 | each |
| Rocker Nut | 8 | each |
| Piston Pins | 4 | each |
| Exhaust Gaskets | 4 | each |
| Exhaust Nuts | 8 | each |
| * Verify Bearing Application and Size | | |
| ** Verify Correct Rod to Bolt Compatability | | |