

# **LYCOMING**

A Textron Company

## **LYCOMING IO540 K DUAL Series LOWER END PARTS**

<b>IO540</b>	<b>Quantity</b>	<b>Unit</b>
<b>K DUAL SERIES</b>	<b>Required</b>	
<b>Major Gasket Set ( No Intake Hoses)</b>	1	each
<b>Quick Drain</b>	1	each
<b>Oil Relief Ball</b>	1	each
<b>Oil Relief Spring</b>	1	each
<b>Oil Nozzle</b>	6	each
<b>Hydraulic Valve Lifter</b>	12	each
<b>Tappet Body (Call for overhaul availability)</b>	12	each
<b>Camshaft</b>	1	each
<b>Camshaft Kit Includes Tappet Bodies</b>	1	each
<b>Main Bearings</b>	6 *	each
<b>Main Bearings</b>	2 *	each
<b>Main Bearings</b>	6 *	each
<b>Connecting Rod Bearing</b>	12 *	each
<b>Connecting Rod Bolts</b>	12 *	each
<b>Connecting Rod Nuts</b>	12 *	each
<b>Connecting Rod Bushing</b>	6 *	each
<b>Rocker Arm Bushing</b>	12	each
<b>Crankshaft Gear Bolt</b>	1	each
<b>Cylinder Base Nuts</b>	24	each
<b>Cylinder Base Nuts</b>	24	each
<b>Cylinder Drain Back Hose</b>	6	each

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<b>K DUAL SERIES</b>	<b>Required</b>	
<b>Cylinder Drain Back Hose Clamp</b>	12	each
<b>Oil Pump Gear Kit</b>	1	each
<b>Oil Pump Housing</b>	1	each
<b>Oil Pump Drive Shaft</b>	1	each
<b>Tach Shaft</b>	1	each
<b>Temp Control Valve</b>	1	each
<b>Key N/D</b>	1	each
<b>Screw W/D</b>	1	each
<b>Crank Bushings</b>	4	each
<b>Counterweight Plates</b>	8	each
<b>Counterweight Snap Rings</b>	8	each
<b>Counterweight Rollers</b>	2	each
<b>Counterweight Rollers</b>	2	each
<b>Clamp</b>	12	each
<b>Clamp</b>	12	each
<b>Castle Nuts</b>	6	each
<b>Piston Pins</b>	6	each
<b>Exhaust Gaskets</b>	6	each
<b>Exhaust Nuts</b>	12	each
<b>* Verify Bearing Application and Size</b>		
<b>** Verify Correct Rod to Bolt Compatability</b>		