

LYCOMING

A Textron Company

LYCOMING IO540 K Series LOWER END PARTS

IO540 K SERIES	Quantity Required	Unit
Major Gasket Set (No Intake Hoses)	1	each
Quick Drain	1	each
Oil Relief Ball	1	each
Oil Relief Spring	1	each
Oil Nozzle	6	each
Tappet Body (Call for overhaul availability)		
Camshaft Kit Includes Tappet Bodies	1	each
Main Bearings	6 *	each
Main Bearings	2 *	each
Main Bearings	6 *	each
Connecting Rod Bearing	12 *	each
Connecting Rod Bolts	12 *	each
Connecting Rod Nuts	12 *	each
Connecting Rod Bushing	6 *	each
Rocker Arm Bushing	12	each
Crankshaft Gear Bolt	1	each
Cylinder Base Nuts	24	each
Cylinder Base Nuts	24	each
Cylinder Drain Back Hose	6	each
Cylinder Drain Back Hose Clamp	12	each
Oil Pump Gear Kit	1	each
Oil Pump Housing	1	each

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IO540	Quantity	Unit
K SERIES	Required	
Oil Pump Drive Shaft	1	each
Tach Shaft	1	each
Oil Filter Adapter	1	each
Temp Control Valve	1	each
Bearings	2	each
Key N/D	1	each
Screw N/D	1	each
Crank Bushings	4	each
Counterweight Plates	8	each
Counterweight Snap Rings	8	each
Counterweight Rollers	2	each
Counterweight Rollers	2	each
Clamp	12	each
Clamp	12	each
Castle Nuts	6	each
Piston Pins	6	each
Exhaust Gaskets	6	each
Exhaust Nuts	12	each
* Verify Bearing Application and Size		
** Verify Correct Rod to Bolt Compatability		